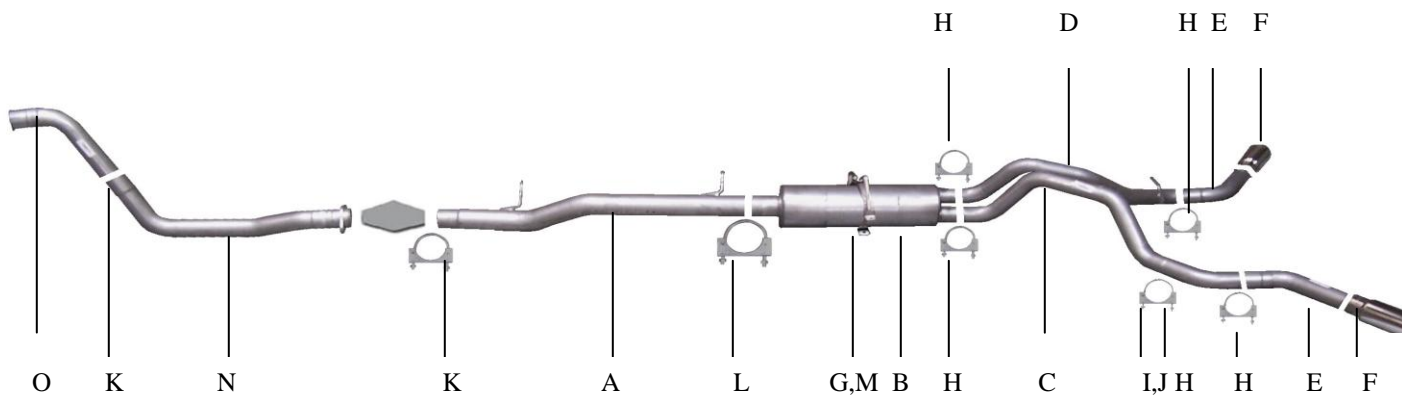




INSTRUCTION MANUAL
STAINLESS EXTREME DUAL EXHAUST W/DOWN PIPE
FORD F250/ F350 SUPER DUTY TRUCK
6.0L POWER STROKE TURBO DIESEL 2/4WD
CREW CAB, LONG BED

PART #69708



ITEM	PART #	QUANTITY	DESCRIPTION
A	657-700523S	1	4"STAINLESS HEADPIPE W/ WELDED HANGERS
B	758400S	1	STAINLESS SUPERFLOW MUFFLER
C	658-700491S	1	3" STAINLESS DRIVERSIDE OVER AXLE TAILPIPE
D	659-700492S	1	3" S.S. PASS. SIDE OVERAXLE TAILPIPE W/HANGERS
E	101-50032RS-6	2	3" STAINLESS EXIT PIPE
F	500379	2	4" STAINLESS TIP
G	4217	1	8" BAND CLAMP
H	OHD300	5	3" CLAMP
I	08269	1	10" HANGER
J	BO-101	1	BOLT KIT FOR 10" HANGER
K	4170	2	3½" CLAMP
L	4171	1	4" CLAMP
M	BO-1015	1	BOLT KIT FOR BAND CLAMP
N	881-700613S	1	3.5" STAINLESS DOWNPIPE W/FLAIR
O	869-700614S	1	3.5" STAINLESS DOWNPIPE W/FLANGE #GP-529

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

1ST STEP - DOWN PIPE INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

17MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

TO INSTALL YOUR GIBSON DOWN PIPE YOU NEED TO REMOVE YOUR STOCK EXHAUST. REMOVE THE STOCK EXHAUST FROM THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. CUT OFF YOUR STOCK TAILPIPE FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGER. AFTER YOUR STOCK EXHAUST IS REMOVED YOU NEED TO REMOVE THE CATALYTIC CONVERTER FROM THE 2-BOLT FLANGE.

NOW CUT YOUR STOCK DOWN PIPE LIKE SEEN IN THE PICTURE.

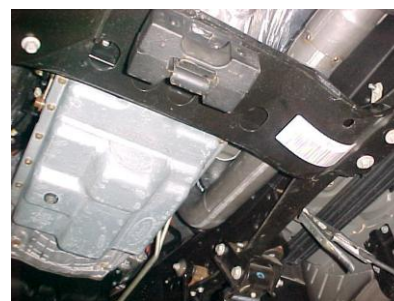
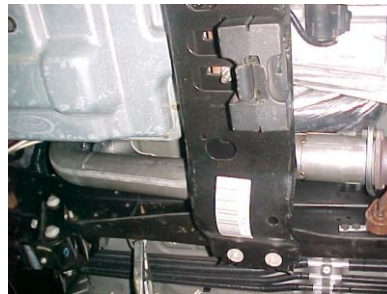
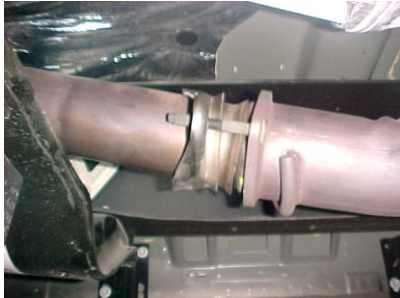
REMOVE THE REMAINING STOCK DOWN PIPE BY UNCLAMPING IT FROM THE TURBO HOUSING. USE A 11MM SOCKET OR WRENCH TO REMOVE YOUR STOCK PIPE THROUGH THE BOTTOM. DO NOT DISCARD THE STOCK CLAMP YOU WILL NEED TO RE-USE IT.

INSTALL PIPE #O ONTO TURBO, USING YOUR STOCK CLAMP. DO NOT TIGHTEN.

INSTALL PIPE #N ONTO PIPE #O. USE CLAMP #K TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.

RE-INSTALL YOUR CATALYTIC CONVERTER TO THE NEW DOWN PIPE. USING YOUR FACTORY NUTS.

NOW INSTALL YOUR CAT-BACK EXHAUST ACCORDING TO THE INSTRUCTIONS PROVIDED IN STEP 2.



STEP 2- EXHAUST INSTRUCTIONS



1. INSTALL HEADPIPE #A ONTO STOCK PIPE, LINE UP THE NOTCH AND INSERT WELDED HANGERS INTO RUBBER GROMMETS USE CLAMP # K TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



4. MEASURE 18 1/2" FROM THE REAR OF THE FRAME YOU WILL USE THIS SLOT FOR YOUR 10" HANGER. USE THE 3RD HOLE FROM THE TOP. USE CLAMP # H TO HOLD TAILPIPE # C TO HANGER. DO NOT TIGHTEN.



2. INSTALL BAND CLAMP # G INTO RUBBER GROMMETS LOCATED ABOVE THE REAR AXLE. DO NOT TIGHTEN. INSTALL MUFLER # B THROUGH BAND CLAMP AND ONTO HEADPIPE. USE CLAMP # L TO SECURE MUFLER TO HEADPIPE. DO NOT TIGHTEN.



5. INSTALL PASSENGER SIDE OVERAXLE TAILPIPE # D INTO MUFLER 1 1/2" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # H TO SECURE PIPE TO MUFLER. DO NOT TIGHTEN.



6. INSTALL TURNOUT PIPES # E ONTO BOTH TAILPIPES., ROTATE UNTIL LEVEL . USE CLAMP #H TO SECURE PIPES TO TAILPIPE AFTER CHECKING FOR PROPER CLEARANCE. TIGHTEN ALL CLAMPS STARTING FROM THE TURBO AND WORKING YOUR WAY BACK.



3. INSTALL DRIVERS SIDE OVER AXLE TAILPIPE # C INTO MUFLER 1 1/2" TO 2" USE CLAMP # H TO SECURE PIPE TO MUFLER. DO NOT TIGHTEN.



7. INSTALL THE STAINLESS TIPS FOR YOUR DESIRED LOOK. TO CLEAN TIPS, USE A SCOTCH BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.

"MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC..."