

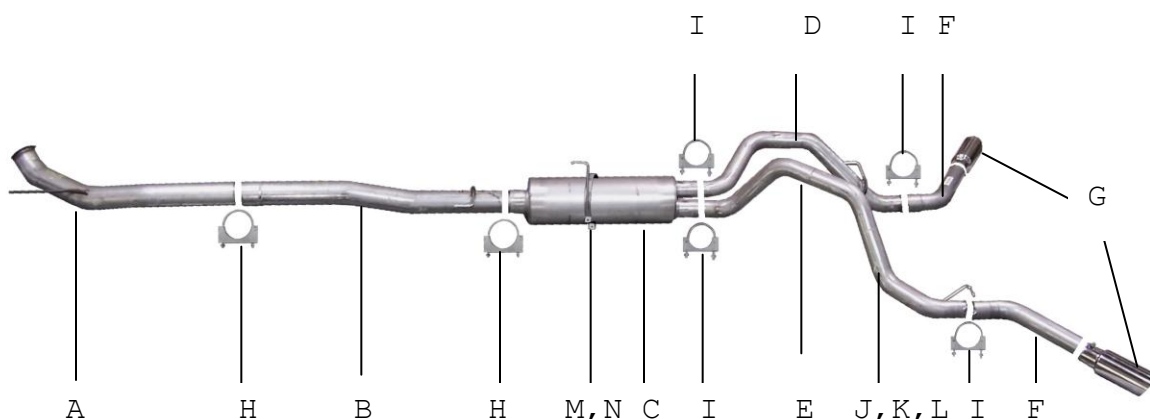


# INSTRUCTION MANUAL

## STAINLESS DUAL EXTREME EXHAUST WITH DOWNPIPE

**DODGE RAM 2500 NON-HO TRUCK 5.9L CUMMINS DIESEL  
QUAD CAB, SHORT BED, 2WD**

**PART # 67401**



ITEM	PART #	QTY	DESCRIPTION
A	896-700653S	1	4" S.S PIPE OFF TURBO W/FLANGE & W/HANGER
B	897-700654S	1	4" S.S PIPE TO MUFFLER W/HANGER
C	758400S	1	STAINLESS SUPERFLOW MUFFLER
D	902-700659S	1	3" S.S PASS.SIDE OVERAXLE TAILPIPE W/HANGER
E	903-700660S	1	3" S.S D.SIDE OVERAXLE TAILPIPE W/HANGER
F	157-50032RS-4	2	3" STAINLESS EXIT PIPE
G	500379	2	4" STAINLESS TIP
H	4171	2	4" CLAMP
I	OHD300	4	3" CLAMP
J	4240	1	RUBBER GROMMET
K	4243	1	TAILPIPE HANGER
L	BO-101	1	BOLT KIT FOR TAILPIPE HANGER
M	4242	1	BAND CLAMP W/HANGERS
N	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

# INSTALLATION INSTRUCTIONS PART #67401

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS

12MM SOCKET & WRENCH, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, 11MM DEEP SOCKET, HACKSAW, JACKSTAND



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust un-clamp it just in front of the muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers.



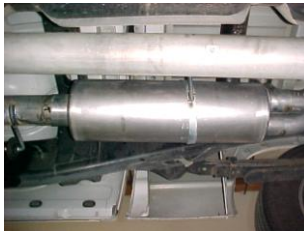
Remove your factory downpipe from the turbo. Remove factory clamp with a 11mm deep socket wrench, do not damage clamp you will re-use it.



Install downpipe # A on to your turbo using your factory clamp. Do not tighten. Insert welded hanger into rubber grommet.



Install downpipe # B onto downpipe # A 1-1/2"-2". Use clamp # H to secure together, do not tighten. Insert welded hanger into rubber grommet.



Install muffler #C onto downpipe #B 1-1/2"-2". Make sure louvers are facing towards the turbo. Use a jack stand to support the muffler. Use clamp #H to secure to downpipe. Do not tighten.



Install band clamp #M onto muffler with hanger rods facing forward. Use hardware kit #N. Insert welded hangers into rubber grommet. Do not tighten.



Measure 18" from the rear of the frame and install the rear tailpipe hanger #K on outside frame rail, using rubber grommet #J and bolt kit #L to secure. Do not tighten.



Install the driver side tailpipe #E into the muffler 1-1/2" - 2". The pipe will route over the axle. Use clamp #I to secure pipe to the muffler. Do not tighten. Insert hanger into rubber grommet.



Install the passenger side tailpipe #D into the muffler 1-1/2" - 2". Use clamp #I to secure pipe to muffler. Do not tighten. Insert welded hanger into rubber grommet.



Install exit pipes #F onto tailpipes. Use clamp #I to secure exit pipes to tailpipes. You will need to rotate in order to adjust for clamping.



Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner or a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.



**" MAKE SURE YOU HAVE A MINIMUM OF A 1 1/2" CLEARANCE FROM ALL BRAKE LINES, TIRES, SHOCKS, FUEL LINES ETC."**