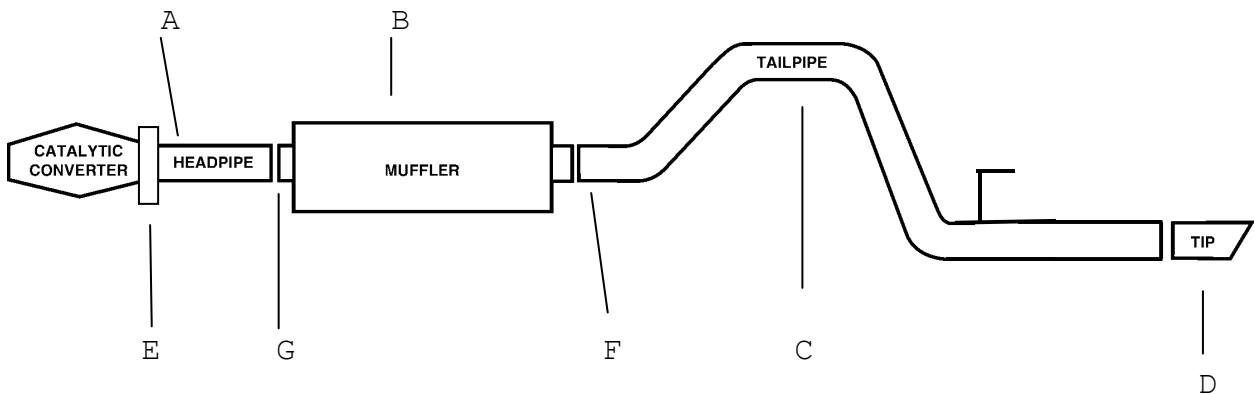




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM
FORD EXPLORER SPORT TRAC
CREW CAB 4.0L, 4DR
PART# 619993



ITEM	PART #	QUANTITY	DESCRIPTION
A	449-700276S	1	2 ½" STAINLESS HEADPIPE
B	788500S	1	STAINLESS SUPERFLOW MUFFLER
C	450-700277S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS STEEL TIP
E	GP-102	1	HEADPIPE FLANGE
F	4136	1	REAR MUFFLER HANGER
G	5757	1	2-1/2" CLAMP

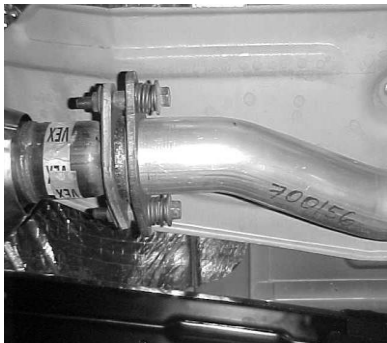
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM
to 5:00 PM.

INSTALLATION INSTRUCTIONS PART #619993

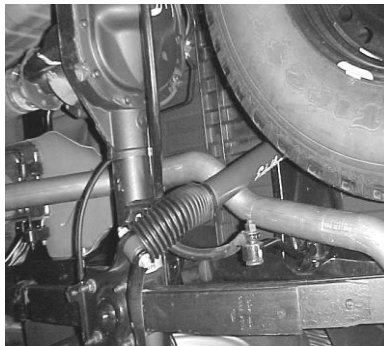
WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, WD-40



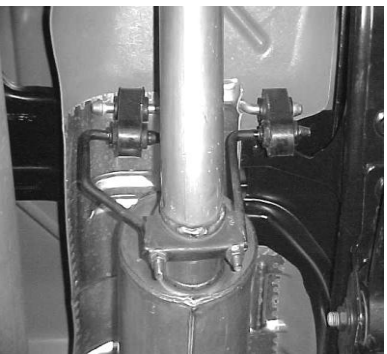
LAY OUT THE GIBSON EXHAUST SO IT LOOKS LIKE THE PICTURE AND COMPARE THE PART NUMBERS TO THE MANUAL TO MAKE SURE YOU HAVE THE CORRECT PART NUMBERS. THEN REMOVE THE FACTORY EXHAUST. FOR AN EASIER REMOVAL OF THE EXHAUST CUT JUST BEHIND THE MUFFLER ON THE TAIL PIPE. THEN UN-BOLT THE FACTORY FLANGE IN FRONT OF THE STOCK MUFFLER. YOU WILL RE-USE THE STOCK FLANGE BOLTS. NOTE: LEAVE ALL RUBBER GROMMETS IN PLACE



INSTALL THE OVERAXLE PIPE #C INTO THE OUTLET OF THE MUFFLER. SLIP THE OVERAXLE PIPE HANGER INTO THE REAR RUBBER GROMMET. INSERT WELDED HANGER INTO RUBBER GROMMET.



NEXT INSTALL THE HEADPIPE #A ON TO THE FACTORY FLANGE USING FLANGE #E AND RE-USING THE STOCK BOLTS. DO NOT TIGHTEN. INSTALL THE MUFFLER #B WITH INLET FACING FORWARD. THE INLET OF THE MUFFLER WILL HAVE THE LOUVERS FACING FORWARD CATCHING THE EXHAUST GOING IN. MUFFLER INLET IS LOOKING INTO THE LOUVERS. ATTACH MUFFLER TO HEADPIPE WITH CLAMP #G. THE MUFFLER OUTLET WILL BE POSITIONED AT ABOUT 6 O'CLOCK.



INSTALL HANGER #F ON THE OUTLET OF THE MUFFLER. DO NOT TIGHTEN. HANGER WILL BE FACING TOWARDS PASSENGER SIDE FRAME RAIL.



NOW INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR STAINLESS STEEL TIP. THEN TIGHTEN THE HEADPIPE. CHECK CLEARANCE AGAIN. NOW TIGHTEN ALL HANGERS AND CLAMPS.

MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE ON ALL PIPES FROM BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.